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High-tech job shops

Kubel, Ed

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ABSTRACT: One way to make a living in the job shop area is to keep adding new equipment and use it on difficult materials and difficult parts. A firm that follows this strategy, Tapemation Machining Inc. (Scotts Valley, California) has been updating its CNC equipment for more than a decade. Two of the company's newer pieces of equipment are a five-axis 1995-model Mazak H/v 800 machining center and a five-axis 1995-model Mazak H/V 800 machining center and a five-axis 1997 model Anayak HM 7000 universal machining center. Tapemation's QC program is ISO 9000 certified, and inspection equipment includes a laser-calibrated 157" long CMM, which had its software upgraded. Various other high-tech job shops in the US are featured.

TEXT: Headnote:

Leading-edge technologies help job shops stay ahead

One way to make a living in the job shop area is to keep adding new equipment and use it on difficult materials and difficult parts. A firm that follows this strategy, Tapemation Machining Inc. (Scotts Valley, CA) has been updating its CNC equipment for more than a decade. Two of the company's newer pieces of equipment are a five-axis 1995-model Mazak H/V 800 machining center and a five-axis 1997-model Anayak HM 7000 universal machining center.

The Mazak features 48 X 46 X 42"(1.2 X 1.2 x 1.1 m) X,Y, and Z axes, 90 deg